

Work Order ID 60769 - 1

Thursday, July 22, 2010 10:54:20 AM



Page 1

Item ID: D350-567-023

Accept



Setup Start



Revision ID:

Item Name: Replacement Window, Large

SPLIT

Stop



Start Date: 7/22/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/30/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: umf

Date: 10-7-22 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								
100		0.00							
	DOCUMENT CONTROL								
DC		0.00							
Document Control	Memo Photocopy bluefile & type labels per PPPD350-567-023		CHG002						
110		0.00							
	Packaging								
Packaging		0.00							
Packaging	Memo Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***								
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC		0.00							
Quality Control	Memo								

8-10/08/05

10/08/04 BG

10/8/04 SD

8-10/08/05

8

**Work Order ID 60769**

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Item ID: D350-567-023

Accept

Revision ID:

Item Name: Replacement Window, Large

Start Date: 7/22/2010 Start Qty: 2.00

Required Date: 7/30/2010 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-567-023

Location: 22PPP Rev: 22

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Cust Item ID:

Customer:

10/8/15

10

10/08/06  
MF  
10-8-06



# Picklist Print

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Work Order ID: 60769

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large



Start Date: 7/22/2010

Required Date: 10/20/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-06-07 JLM  
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

212-12  
  
Receptacles

Purchased No

110 Each

86.0000

9 18



10/8/10

## Location

## Loc Qty

## Loc Code

ST282	49	
114654	49	
ST381	37	
114355	37	

110 Each

71.0000

9 18



10/8/10

2600-6  
  
Camlock Stud

Purchased No

## Location

## Loc Qty

## Loc Code

ST381	32	
114238	4	
114355	8	
115177	20	
ST398	39	
115079	39	

110 Each

170.0000

9 18



10/8/10

2600-LW  
  
Camloc Retaining Washer

Purchased No

## Location

## Loc Qty

## Loc Code

ST381	170	
114238	24	
114355	96	
115177	50	

18

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Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

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ANTIBERTHO



0-9000

PN526C832009

5

NAS1149DN832J

Purchased No

No

110 Each

124.0000

22 44



10/7/30sf

Location

Loc Qty

Loc Code

ST327

124

114341

124

110 Each

0.0000

50 100 57



M114883

M115300sf

Manufactured No

No

110 f

250.2248

6.25 13.15789



10/8/4sf

Location

Loc Qty

Loc Code

ST404

250.2248105

43841

3

50075

11.3536

55561

235.871211

unit at 75.00" as per dwg \*\*\*per

Manufactured No

No

110 Each

1.0000

2



10/7/30sf

Location

Loc Qty

Loc Code

ST209

1

41132

1

110 Each

0.0000

2



02242

DT 8439

dt=2 2010 10:54:19 AM

Shop Packet Print

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# Picklist Print

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Work Order ID: 60769

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large



FG-778150-550-ROL

Purchased

No

110 sf



7781 9oz Glass 50"x125yd

Start Date: 7/22/2010

Required Date: 7/30/2010

Start Qty: 2.00

Required Qty: 2.00

2,188.750

21



42 10/8/15 sf

## Location

## Loc Qty

## Loc Code

ST404

2188.75

108932

18

111166

402

113905

1768.75

MS20470AD3-5

Purchased

No

110 Each



Rivet

4,188.000

18

36



10/12/30 sf

## Location

## Loc Qty

## Loc Code

ST319

4188

104817

3030

9682

1158

MS21042L08

Purchased

No

110 Each



Nut

217.0000

22

44



10/12/30 sf or

## Location

## Loc Qty

## Loc Code

ST300

217

114330

17

115016

200

114

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Shop Packet Print

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## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 "S" GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D  
Date: 08.07.08